

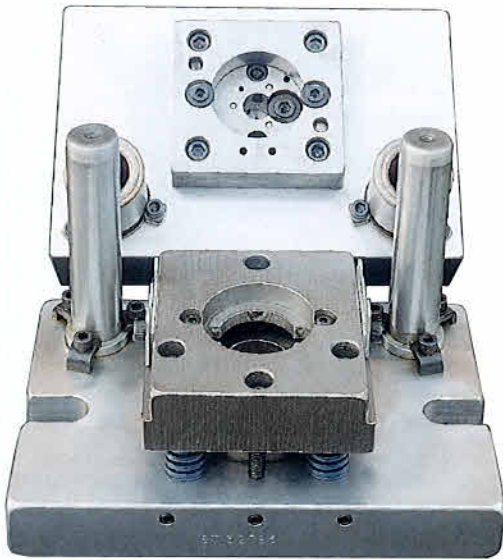


Pricing Information

- Master Compound Die
- Complete Set-Round Washers
- Interchangeable Inserts

Contact us for a quote on irregular shaped or formed stampings.

Master Compound Die



Complete Set-Round Washers



The standard on 1 1/2" K & K die inserts includes:

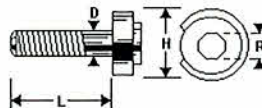
- Key Aligning
- 1/8" Additional Tool Length for longer Die life

Inserts quoted to your specifications:

- Thin Wall .100" or less
- Small Outside Diameter and Small Inside Diameter
- Heavy Duty (Recommended for Material over 5/32" thick)
- Spring Pin in Punch
- Shedder Pin in Knockout
- Lock Pin in Die Button to hold Knockout from Rotating
- For hand feeding, Stop Pin in Stripper

Die Capacity	Price	Die Capacity	Price
1-1/2" 2-post Alum BB	\$ 5,688.00	1-1/2" Complete Set	\$ 620.00
2-1/2" 2-post Alum BB	\$ 6,450.00	2-1/2" Complete Set	\$ 1,010.00
4" 4-post Steel P&B	\$ 6,200.00	4" Complete Set	\$ 1,728.00
6" 4-post Steel P&B	\$ 10,575.00	6" Complete Set	\$ 3,475.00
8" 4-post Steel P&B	\$ 11,440.00	8" Complete Set	\$ 4,620.00

Lock Screws

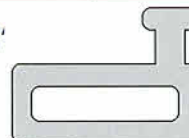


Size	Thread D Size	Head H Dia.	Hex R. Wrench	Length	Members Cost**	Non Members Cost
5/16	5/16 - 18	.562	3/16	1/2	\$4.00	\$8.00
3/8	3/8 - 16	.750	1/4	9/16	\$12.00	\$15.00
1/2 - A	1/2 - 13	.937	5/16	11/16	\$13.00	\$17.00
1/2 - B	1/2 - 13	.937	5/16	2-1/4	\$15.00	\$20.00

Stock Guide "A"
For 1 1/2 dies
Set of (4) \$25.00



Stock Guide "B"
For all other dies
Set of (4) \$25.00



(Prices subject to change) • \$50.00 minium order • FOB Fraser, MI • ** Current Customers

(800) 356-8074
Fax: (586) 296-5802
www.kktdi.com
34230 Riviera Drive
Fraser, Michigan 48026

We Accept





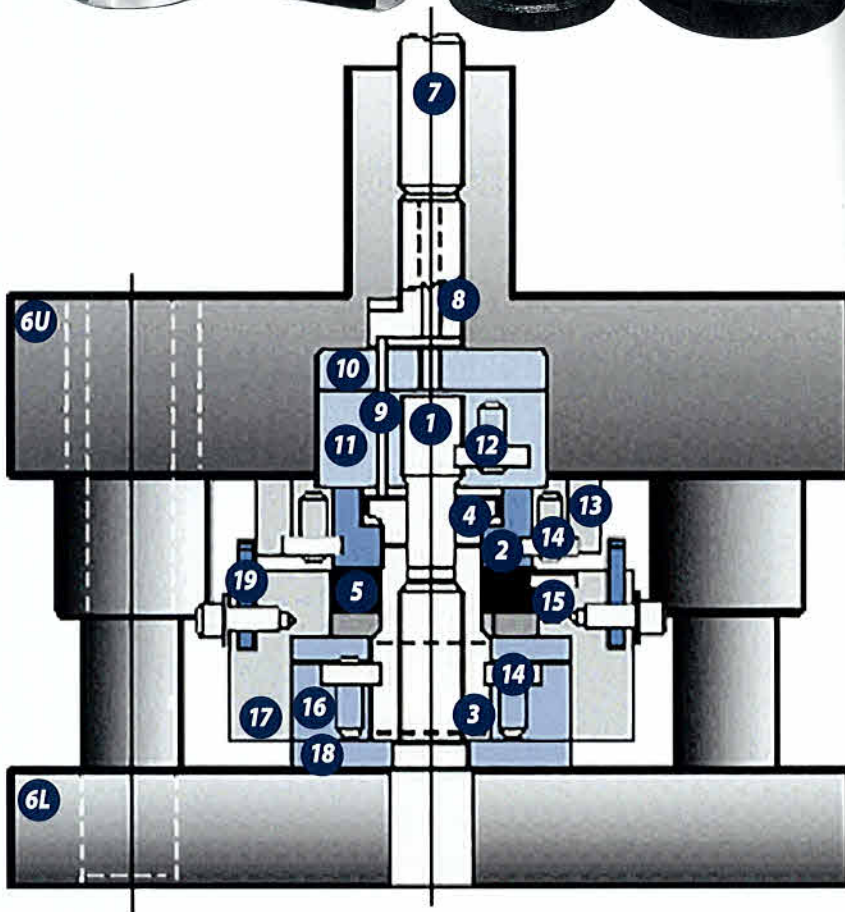
Ordering Is Easy

Round insert for Washers:

Specify type of material to be blanked, outside diameter, inside diameter, thickness and tolerances of material.

Special insert for irregular shaped parts:

Submit a part print for quotation, or call K&K Tool & Die with part specifications.



K&K Parts Description

Number	Description
1	Punch
2	Die Button
3	Compound
4	Knock-Out
5	Stripper
6L	Lower Die Shoe
6U	Upper Die Shoe
7	Knock-Out Bar
8	Knock-Out Spider
9	Knock-Out Pins
10	Punch Backing Plate
11	Punch Retainer
12	Lockscrew (Punch)
13	Die Retainer
14	Lockscrews (Die & Compound)
15	Lockscrews (Stripper)
16	Compound Retainer
17	Stripper Block
18	Compound Backing Plate
19	Stock Guides

Die Capacity	Shank Size	Slug Hole Diameter	Shut Height	Center To Back	Center To Front	Left To Right
1 1/2" O.D.	2" dia. x 2 1/2" lg.	1 1/32"	8 1/2"	4 7/8"	3 1/8"	10 3/4"
2 1/2" O.D.	2" dia. x 2 1/2" lg.	1 3/4"	8 3/4"	6 1/4"	3 3/4"	14"
4" O.D.	2" dia. x 2 1/2" lg.	2 7/8"	9"	5 1/2"	5 1/2"	16"
6" O.D.	2 1/2" dia. x 2 7/8" lg.	4 3/8"	9 7/8"	8 1/2"	8 1/2"	17"

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Available Options:

- Safety Micro Switch
- Scrap Choppers
- Air Blowoff Assemblies

Modifications To Our Standard:

- Shank Size Change
- Shut Height Differences
- Die Shoe Construction